

Q8 Bach XAG

Q8 Bach XAG is a chlorine-free low viscosity deep drilling and metal removal neat oil

Description

Q8 Bach XAG is a chlorine-free low viscosity deep drilling and metal removal neat oil for high speed operations on high alloyed steels.

Applications

High speed operations in deep drilling and cutting on high alloyed steels.

User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

There is risk of staining of copper and copper alloys. In some applications it can be used for machining aluminium and magnesium.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.85
Kinematic Viscosity, 40 °C	D 445	mm ² /s	13
Flash Point, COC	D 92	°C	155
Colour	D 1500	-	L 1.5
Copper Strip, 3 h, 100 °C	D 130	-	4
Four Ball Test, Weld Load	IP 239	kg	630

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.