## PRODUCT DATA SHEET

# Q8 Bach XND 12

Optimum performance neat metal removal fluid.

## **Description**

Q8 Bach XND 12 is a chlorine free neat metal removal oil for multi-purpose, light to medium machining applications on non-ferrous metals like copper and aluminium. This product is formulated to optimize the performance and cost balance.

## **Applications**

Drilling and general machining of non-ferrous metals

## **User instructions**

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

## Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

#### **Properties**

	Method	Unit	Typical	
Density, 15 °C	D 4052	g/ml	0.85	
Kinematic Viscosity, 40 °C	D 445	mm²/s	12	
Flash Point, P-M	D 93	°C	165	
Copper Strip, 3 h, 100 °C	D 130	-	1	
Four Ball Test, Weld Load	IP 239	kg	260	

The figures above are not a specification. They are typical figures obtained within production tolerances.

## Remarks

Please contact your Q80ils representative for further advice and support on your specific application and equipment.