

Q8 Bach XNF 10

High performance non-active neat cutting oil

Description

Q8 Bach XNF 10 is chlorine free, non-active neat cutting oil for deep-hole drilling of light and medium-alloyed steels and non-ferrous metals, like copper and aluminium. Its high oxidation stability provides a long oil life. The enhanced cutting properties offer a high surface finish and an extended tool life, reducing costs.

Applications

Q8 Bach XNF 10 is specially designed for deep-hole drilling and light to medium metal removal operations.

User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.85
Kinematic Viscosity, 40 °C	D 445	mm ² /s	10
Flash Point, COC	D 92	°C	130
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	500

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.