

## Q8 Bach XNF 15

High performance neat metal removal fluid for ferrous and non-ferrous metals

### Description

Q8 Bach XNF 15 is a chlorine free neat metal removal fluid for multi-purpose applications on both ferrous and non-ferrous metals. As medium viscosity non-active cutting oil, it is fit for use in a machine shop where one fluid is used for the maximum number of operations on different metals. The high quality hydrotreated base oil with light colour and low odour offers a long oil life due to the superior oxidation stability. The high performance additives enable an extended tool life and excellent load properties.

### Applications

As non-active medium viscosity cutting fluid, it is suitable in general machining applications. Being a multi-purpose product, Q8 Bach XNF 15 is appropriate for light to medium alloyed steels and non-ferrous metals, like copper and aluminium.

### User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

|                            | Method | Unit               | Typical |
|----------------------------|--------|--------------------|---------|
| Density, 15 °C             | D 4052 | g/ml               | 0.86    |
| Kinematic Viscosity, 40 °C | D 445  | mm <sup>2</sup> /s | 15      |
| Flash Point, COC           | D 92   | °C                 | 185     |
| Copper Strip, 3 h, 100 °C  | D 130  | -                  | 1       |
| Four Ball Test, Weld Load  | IP 239 | kg                 | 520     |

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.