

## Q8 Bach XNF 6

High performance non-active neat cutting oil

### Description

Q8 Bach XNF 6 is a chlorine free, non-active neat cutting oil for grinding, turning and drilling of light and medium-alloyed steels and non-ferrous metals, like copper and aluminium. Its high oxidation stability provides a long oil life. The enhanced cutting properties offer a high surface finish and an extended tool life, reducing costs.

### Applications

Q8 Bach XNF 6 is specially designed for light to medium metal removal operations, like grinding, turning and drilling.

### User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.83
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	6
Flash Point, COC	D 92	°C	130
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	500

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.