Neat cutting fluids



Q8 Bach XNK

High performance, neat metal cutting oil

Description

Q8 Bach XNK is a chlorine free, non-active, low viscosity performance neat cutting oil specially developed for honing operations.

Applications

Q8 Bach XNK is a first choice product for honing and light machining operations.

User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical	
Density, 15 °C	D 4052	g/ml	0.818	
Density, 20 °C	D 4052	g/ml	0.815	
Kinematic Viscosity, 40 °C	D 445	mm²/s	4.7	
Flash Point, COC	D 92	°C	130	
Colour	D 1500	-	L 0.5	
Copper Strip, 3 h, 100 °C	D 130	-	1b	
Four Ball Test, Weld Load	IP 239	kg	300	

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q80ils representative for further advice and support on your specific application and equipment.