

## Q8 Bach XNL 5

*Inactive chlorine-free fluid for honing and grinding*

### Description

Q8 Bach XNL 5 is a very low viscosity chlorine-free fluid for honing and grinding operation. It is an "inactive" fluid and therefore no staining on copper alloys.

### Applications

Q8 Bach XNL 5 is developed specially for finishing of all metals with abrasive stones (honing). It is also perfectly suitable for high speed machining of ferrous, aluminium and copper alloys.

### User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Appearance	Visual	-	bright & clear
Colour	D 1500	-	L1.0
Density, 20 °C	D 4052	g/ml	0.818
Density, 15 °C	D 4052	g/ml	0.821
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	4.5
Pour Point	D 97	°C	< -27
Flash Point, COC	D 92	°C	132
Copper Strip, 3 h, 100 °C	D 130	-	1b

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.