

## Q8 Bach XNS

Chlorine free neat cutting oil

### Description

Q8 Bach XNS is a non-active type and chlorine free general purpose cutting oil. It is light coloured, low odour and well suited for general machining of stainless steels. Recommended for severe machining operations involving non-ferrous metals and high tensile steels. It is ideal for machine shops where a single oil is used for a large number of operations on different metals.

### Applications

Well suited for general machining of stainless steels and recommended for severe machining operations involving non-ferrous metals and high tensile steels. It is ideal for machine shops where a single oil is used for a large number of operations on different metals.

### User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.87
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	28
Kinematic Viscosity, 100 °C	D 445	mm <sup>2</sup> /s	5
Flash Point, COC	D 92	°C	200
Colour	D 1500	-	2.5
Sulfur	D 2622	% mass	1
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	410

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.