

Q8 EDM I

Fluid used for electric discharge machining.

Description

Fluid used for electric discharge machining.

Applications

Electric discharge machining.

User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.75
Kinematic Viscosity, 20 °C	D 445	mm ² /s	1.7
Flash Point, COC	D 92	°C	70
Copper Strip, 3 h, 100 °C	D 130	-	1
Electrical Conductivity at 21 °C	D 2624	pS/m	< 10

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.