

## Q8 EDM M

Fluid used for electric discharge machining.

### Description

Fluid used for electric discharge machining.

### Applications

Electric discharge machining.

### User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.81
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	2.5
Flash Point, COC	D 92	°C	100
Colour	D 1500	-	L0.5
Copper Strip, 3 h, 100 °C	D 130	-	1
Electrical Conductivity at 21 °C	D 2624	pS/m	< 10

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.