

Q8 Bach XND 31

Optimum performance neat metal removal fluid.

Description

Q8 Bach XND 31 is a chlorine free neat metal removal oil for multi-purpose, light to medium machining applications on non-ferrous metals like copper and aluminium. This product is formulated to optimize the performance and cost balance.

Applications

Broaching of non-ferrous metals

User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.87
Kinematic Viscosity, 40 °C	D 445	mm ² /s	31
Flash Point, P-M	D 93	°C	195
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	260

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.