## PRODUCT DATA SHEET

## Q8 Bach XND 31

Optimum performance neat metal removal fluid.

## **Description**

Q8 Bach XND 31 is a chlorine free neat metal removal oil for multi-purpose, light to medium machining applications on non-ferrous metals like copper and aluminium. This product is formulated to optimize the performance and cost balance.

## **Applications**

Broaching of non-ferrous metals

#### **User instructions**

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

## Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### **Properties**

	Method	Unit	Typical	
Density, 15 °C	D 4052	g/ml	0.87	
Kinematic Viscosity, 40 °C	D 445	mm²/s	31	
Flash Point, P-M	D 93	°C	195	
Copper Strip, 3 h, 100 °C	D 130	-	1	
Four Ball Test, Weld Load	IP 239	kg	260	

The figures above are not a specification. They are typical figures obtained within production tolerances.

## Remarks

Please contact your Q80ils representative for further advice and support on your specific application and equipment.

# Sustainability

The product Carbon Footprint (PCF), cradle-to-gate (Q80ils state of the art facility in Belgium), of Q8 Bach XND 31 is  $1.22 \text{ kg CO}_2\text{eq}$  / kg.

Please contact Q80ils to learn more about the positive environmental impact, the handprint, of this product.

To ensure accuracy and reliability, the PCF calculation tool has been verified by an independent third party. The verification report is available in the disclaimer. For more info check here

